

Amendments to the Specification:

Please amend the paragraph starting at page 8, line 9 and ending at page 8, line 16 to read, as follows.

In the present invention, the surface of the charging roller has a ten-point average roughness (R_z jis 94) of 3.0 μm or less. Although there are no particular limitations on its lower limit, about 1.0 μm is an actual lower limit. The surface of the charging roller has a roughness curve average length (R_{Sm}) of 0.10 [[0.01]] mm or less, preferably 0.08 mm or less. Its actual lower limit is about 0.04 mm.

Please amend the paragraph starting at page 19, line 18 and ending at page 19, line 22 to read, as follows.

Thus, a tube of double-layer film having a thin-gage layer which has been difficult to use singly as a covering ~~covering~~ tube can be easily produced by forming the seamless tube 3 by multi-layer simultaneous extrusion.

Please amend the paragraph starting at page 20, line 1 and ending at page 20, line 16 to read, as follows.

As resins constituting the surface layer 32(o) of the seamless tube 3, SEBC (styrene content: 20%) and HIPS were blended in proportions varied to SEBC/HIPS = 0/100, 20/80, 40/60, 60/40, 80/20 and 100/0 in weight ratio, to each of which 5 parts of KETJEN BLACK EC, 20 parts of SPECIAL BLACK ~~BLACK~~ 250, 10 parts of magnesium oxide and 1 part of calcium stearate were added. These were kneaded at 180°C for 15 minutes by means of a pressure kneader. The kneaded product obtained was cooled and then

pulverized, and thereafter the pulverized product was pelletized by means of an extruder for granulation. Here, one in which SEBC/HIPS was in the proportion of 0/100 was designated as sample No. 1-1; and the rest 20/80 as No. 1-2, 40/60 as No. 1-3, 60/40 as No. 1-4, 80/20 as No. 1-5, and 100/0 as No. 1-6.